



ALCOM POM 770/1 MO2

(Last update: 28.04.2022)



Base Polymer	Polyoxymethylene Copolymer
Filler/Additive System	2 % molybdenum disulphide
Special Features	improved sliding / wear
Market Segment	Automotive, Machinery
Application Area	various

Pre-Drying Conditions	in a dry air (dessiccant) dryer 100-110 °C for 2-3 h in an air circulating dryer 100-110 °C for 3-5 h dependant on moisture content
Processing Injection Moulding	melt temperature 180-220 °C mould temperature 60-120 °C
Storage	dry, protected from light

Properties	Value	Dimension	Test Norm
Mechanical Properties			
Flexural Modulus	2600	MPa	ISO 178
Flexural Stress (3.5% Strain)	65	MPa	ISO 178
Tensile Modulus	2600	MPa	ISO 527
Tensile Stress at Yield	60	MPa	ISO 527
Tensile Elongation at Yield	9	%	ISO 527
Tensile Elongation at Break	28	%	ISO 527
Impact Strength (Charpy, 23 °C)	165	kJ/m ²	ISO 179/1eU
Impact Strength (Charpy, -40 °C)	120	kJ/m ²	ISO 179/1eU
Notched Impact Strength (Charpy, 23 °C)	7	kJ/m ²	ISO 179/1eA
Notched Impact Strength (Charpy, -40 °C)	6	kJ/m ²	ISO 179/1eA
Thermal Properties			
Vicat B50	144	°C	ISO 306
HDT / A (1,8 MPa)	98	°C	ISO 75-1/-2
DSC (Melt Point)	170	°C	ISO 11357
Rheological Properties			
Melt Index (MVR)	8	cm ³ /10min	ISO 1133
MVR temperature	190	°C	-
MVR load	2.16	kg	-
Shrinkage (lengthwise, 24h)	2.1 - 2.5	%	ISO 294-4
Shrinkage (lateral, 24h)	2 - 2.4	%	ISO 294-4



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Physical Properties

Density	1410	kg/m ³	ISO 1183
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Tribologic Properties

Coefficient of Sliding Friction μ ($p_v = 5 \cdot 1 \text{ MPa} \cdot \text{m/s}$)	0.37	-	ASTM G 137
Coefficient of Sliding Friction μ_H ($p_v = 5 \cdot 1 \text{ MPa} \cdot \text{m/s}$)	0.19	-	ASTM G 137
Specific Wear Rate w_s ($p_v = 5 \cdot 1 \text{ MPa} \cdot \text{m/s}$)	0.8	E-6 mm ³ /Nm	ASTM G 137
Linear Wear Rate w ($p_v = 5 \cdot 1 \text{ MPa} \cdot \text{m/s}$)	14	$\mu\text{m/h}$	ASTM G 137

Liability Exclusion

These are guide values and not a specification. The test values mentioned are representative values only and not binding minimum or maximum figures. These test values have been determined on standardised test specimens and can be affected by pigmentation, mould design and processing conditions.

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